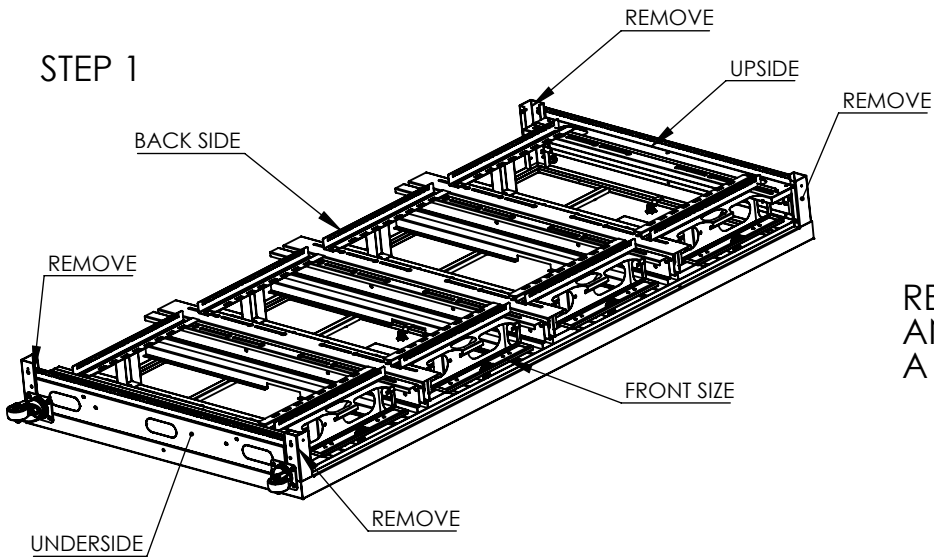


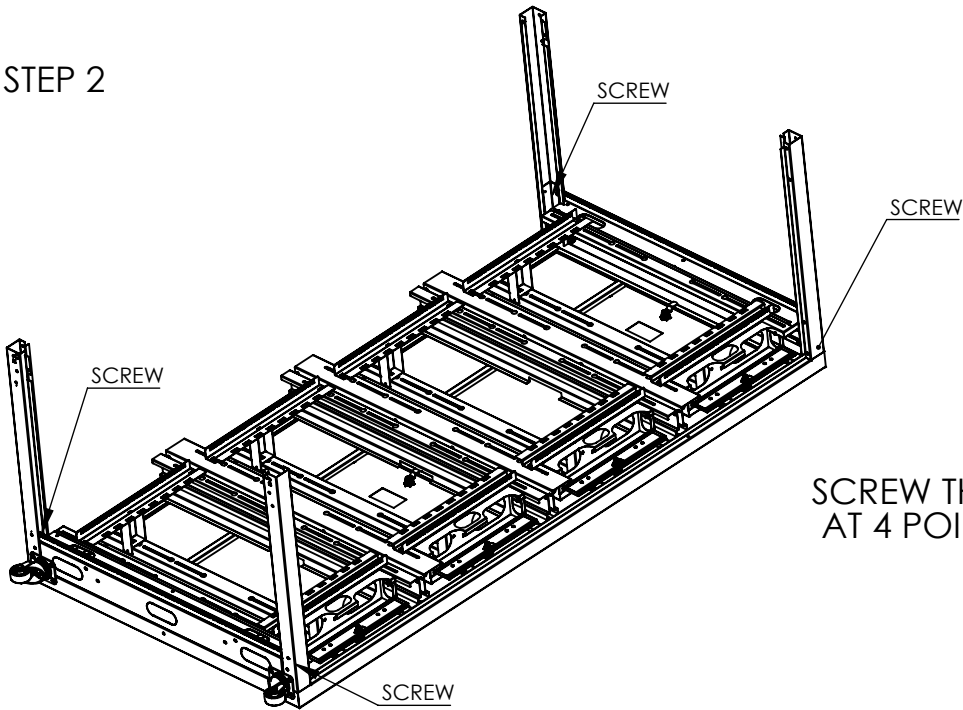
800x1000 42 U 4 DOOR OPENING RACK CABIN ASSEMBLY DIAGRAM

STEP 1



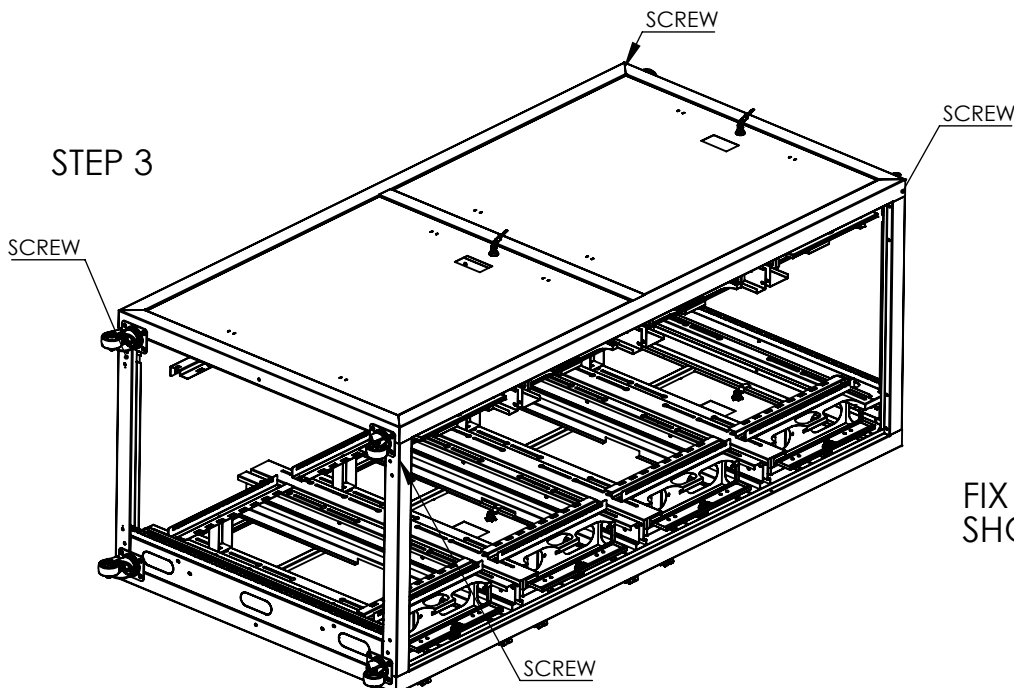
REMOVE THE CONNECTION PLATES
AND PLACE THE RIGHT CHASSIS ON
A FLAT FLOOR

STEP 2



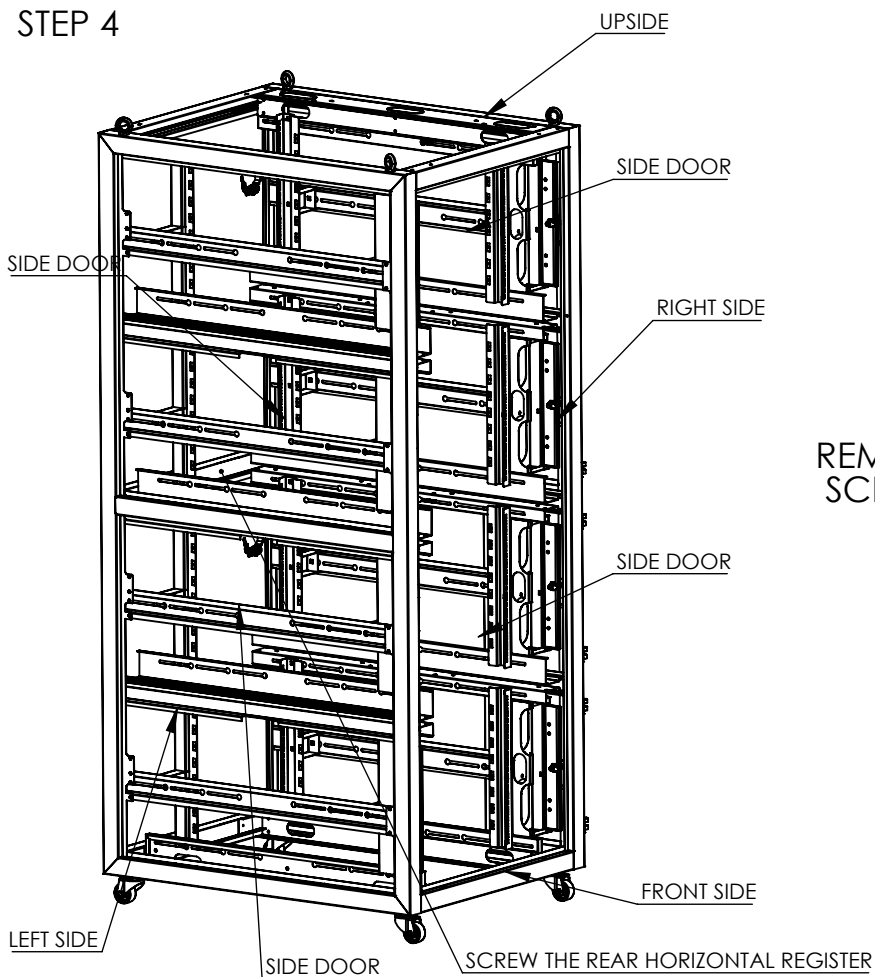
SCREW THE HORIZONTAL RECORDS
AT 4 POINTS

STEP 3



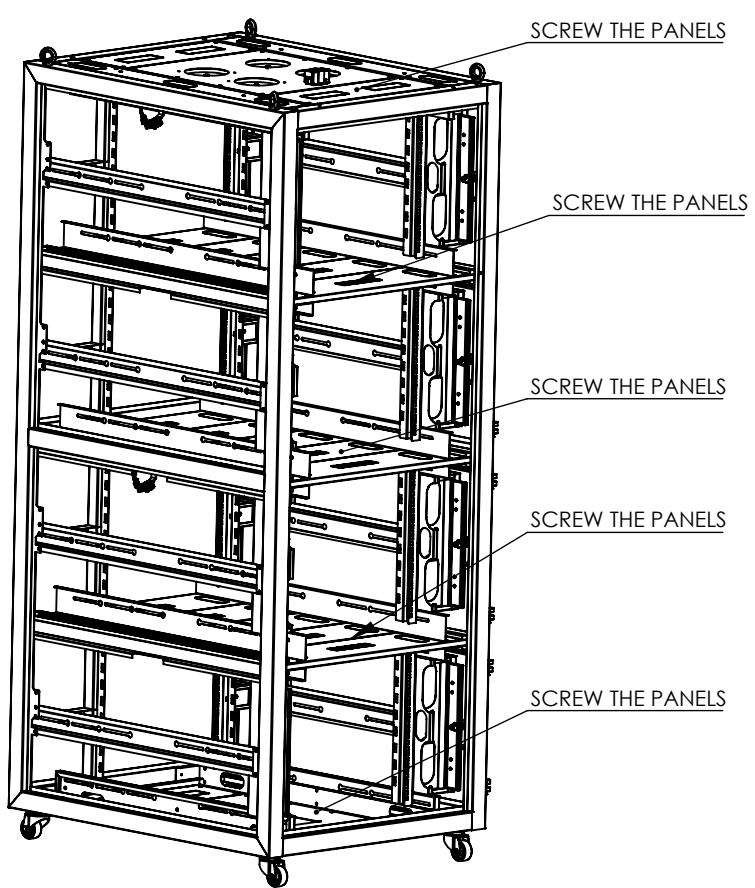
FIX IT BY SCREW AT THE 4 POINTS
SHOWN ON THE LEFT FRAME

STEP 4



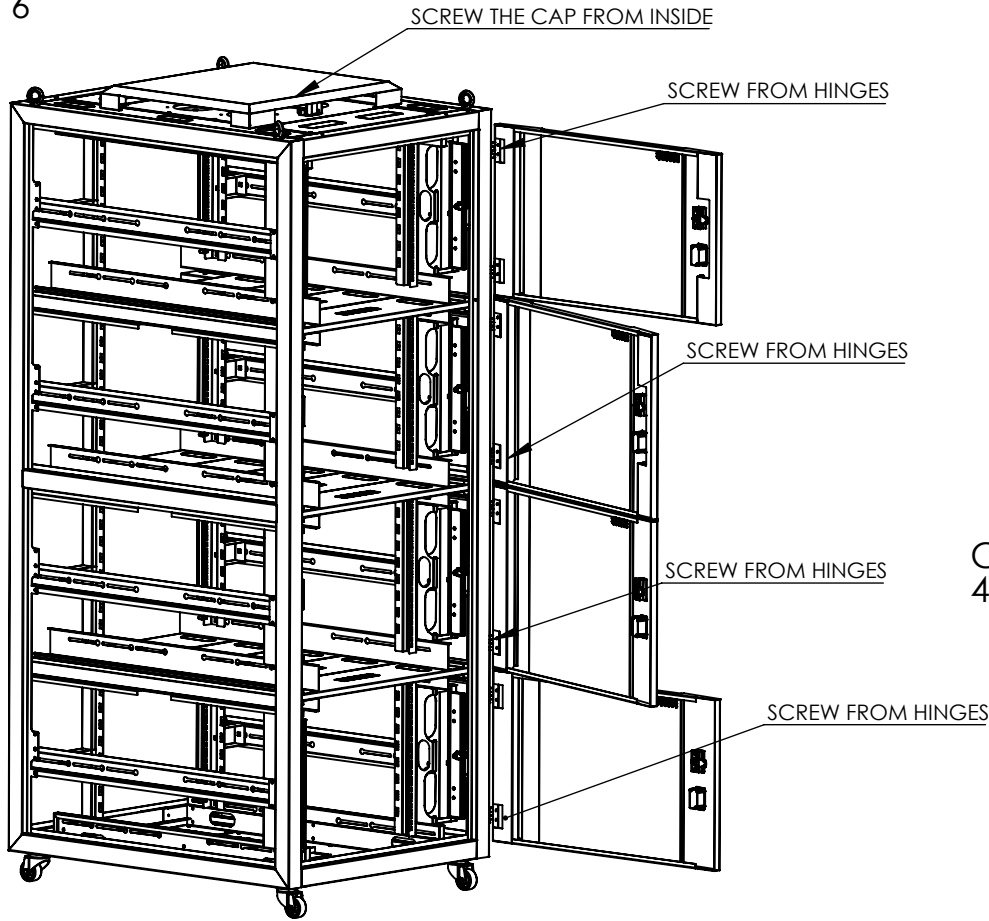
REMOVE THE SIDE DOORS AFTER SCREWING THE REAR HORIZONTAL RELEASE

STEP 5

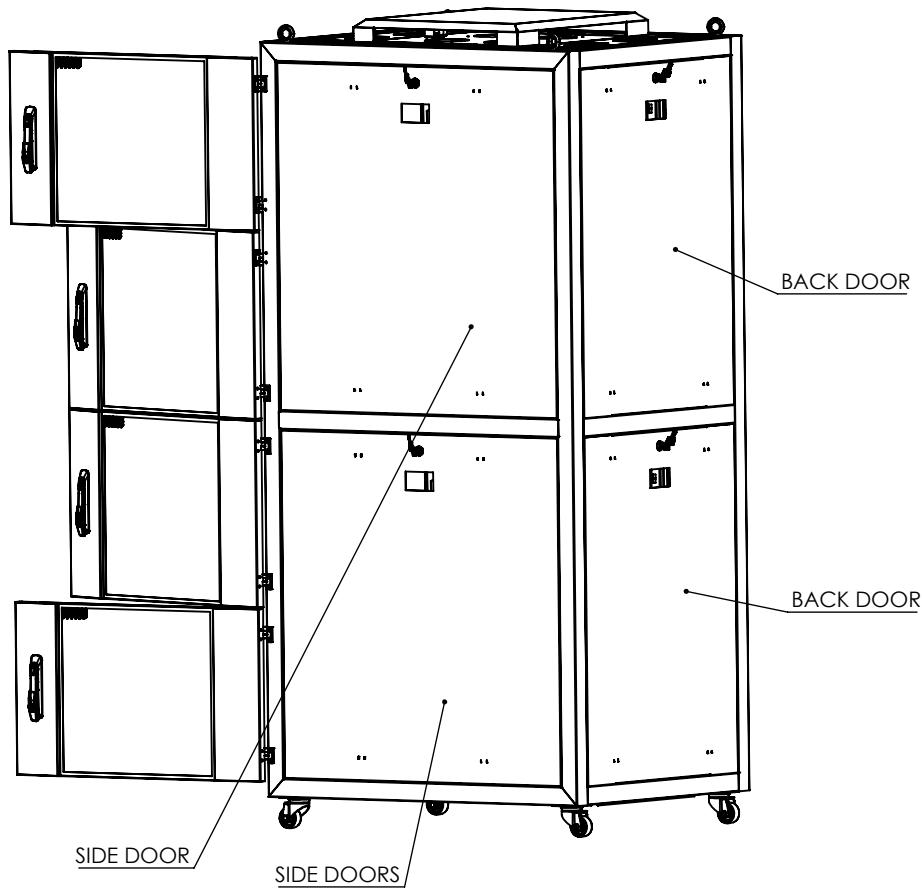


SCREW ALL FLOOR PARTS AND VENTILATION FAN PANELS

STEP 6



STEP 7



REPLACE ALL SIDE AND REAR DOORS AND FIX IT WITH THE WRENCH

THUS, THE ENTIRE ASSEMBLY PROCESS IS FINISHED